

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
15 January 2004 (15.01.2004)

PCT

(10) International Publication Number
WO 2004/005044 A2

- (51) International Patent Classification⁷: **B44C**
- (21) International Application Number:
PCT/GB2003/002894
- (22) International Filing Date: 4 July 2003 (04.07.2003)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:
0215528.1 5 July 2002 (05.07.2002) GB
- (71) Applicants (*for all designated States except US*): **IDS LTD** [GB/GB]; 8 Stonehill Close, Ranskill, Retford, Nottinghamshire DN22 8NG (GB). **NAYLOR, Ian** [GB/GB]; 3 Penfold Court, Hellifield, Skipton, Yorkshire BD23 4LW (GB). **WALLER, David** [GB/GB]; 55 Crack Lane, Wilsden, Bradford BD15 0AZ (GB).

(81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

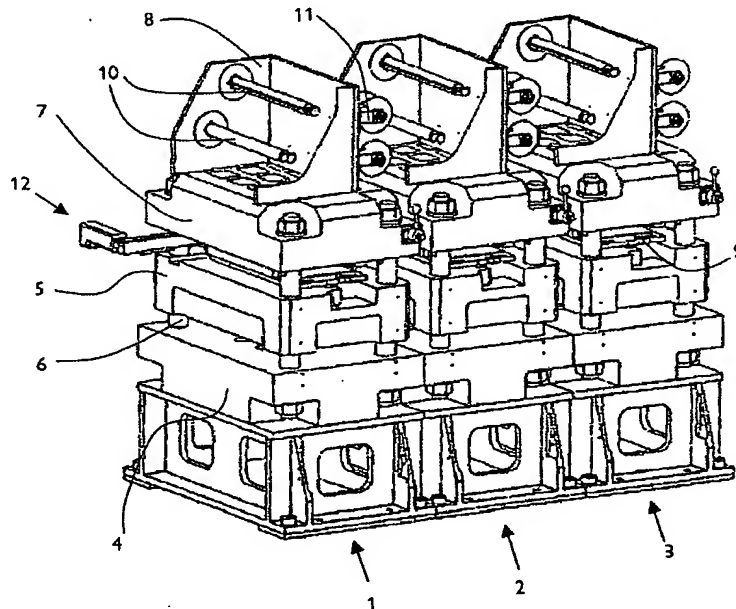
- (71) Applicant and
- (72) Inventor: **TURNER, John** [GB/GB]; 8 Stonehill Close, Ranskill, Retford, Nottinghamshire DN22 8NG (GB).
- (74) Agents: **JENKINS, Richard, G.** et al.; Loven & Co, Quantum House, 30 Tentercroft Street, Lincoln, Lincolnshire LN5 7DB (GB).

Published:

— *without international search report and to be republished upon receipt of that report*

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: **MULTI-STATION PRESS MACHINE**



(57) **Abstract:** A print-finishing press comprises a bed (5) for receiving a workpiece, a hydraulic ram mounted to effect relative movement between the bed and a press tool (9), and pressure control means for selectively pre-setting the hydraulic pressure applied to the ram to any of a number of predetermined levels.

WO 2004/005044 A2